



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-589-011
Job Sheet 200953



Part No: D350-589-011

Job Qty: 2 pcs

Part Name: Side Door Latch Modification



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/19/19

Job Tracking No:

Due Date: 10/10/19

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: DWG INN-D350-589 REV E, DSI9760-013 IPP F 02.08.29 Removed D2587 Plug KJ ALL AT CHANGE 002

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
105	Packaging 1 - Pick Kit	2 pcs		10/10/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
TEL: 1-813-632-5200
Email: sales@dartaero.com
www.dartaerospace.ca



Container No: S218404



Part: D350-589-011

Job No: 200953

Serial No/Batch: S218404

Revision:

Inspector:

Exp Date:

Instructions:

TC STC SH92-41 Issue 8a1FAA57C SH1012N

Plex 9/19/19 1:15 PM Dart.lajeunesse.marie

				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
110 QC 4	2 pcs	10/10/19	0.00 0.00	QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
120 Packaging 3-1 - Stock - B4B 2 pcs		10/10/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
125 DC - 1 - B4B	2 pcs	10/10/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
130 QC 21 - FG	2 pcs	10/10/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

Part Op 105 - Pick Kit

Descriptions: 110 - QC4- 100% Inspect kits for completeness

120 - Identify as per dwg & Stock Location: _____

125 - (Document Control)

130 - QC21- Final Inspection - Work Order Release

DAS
78
9-89

DAS
78
9-89

DAS
21
9-89

DAS
21
9-89

OCT 11 17 2019

OCT 01 2019

DAS
78
9-89

9/30/2019

DAS
78
9-89

9/30/2019

DAS
21
9-89

OCT 11 2019

DAS
21
9-89

OCT 01 2019

012/71

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2237	Striker Plate	6 pcs (3 ea)	105-Packaging 1 - Pick Kit	5199101X5 5016 7981
D2583	Latch Bracket	6 pcs (3 ea)	105-Packaging 1 - Pick Kit	5212398
D2585	Latch Clamp	6 pcs (3 ea)	105-Packaging 1 - Pick Kit	5199061
D2586	Door Latch	6 pcs (3 ea)	105-Packaging 1 - Pick Kit	5N1140X5 519327021
D2587	Door Plug	2 pcs (1 ea)	105-Packaging 1 - Pick Kit	5199840
D2589	Keys, Key Chain	2 pcs (1 ea)	105-Packaging 1 - Pick Kit	F132740
MS20470AD4-5	Rivet, Universal Head	12 Ea (6 ea)	105-Packaging 1 - Pick Kit	5199109
MS21042L3	Nut	6 Ea (3 ea)	105-Packaging 1 - Pick Kit	5204253
MS27039-1-15	Screw	6 Ea (3 ea)	105-Packaging 1 - Pick Kit	5114980
NAS1149D0363J	Washer	6 Ea (3 ea)	105-Packaging 1 - Pick Kit	5207237

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
105-Packaging 1 - Pick Kit	D2237	6	5	0
	D2583	6	41	0
	D2585	6	31	0
	D2586	6	25	0
	D2587	2	25	0
	D2589	2	136	0
	MS20470AD4-5	12	1,992	0
	MS21042L3	6	1,752	0
	MS27039-1-15	6	229	0
	NAS1149D0363J	6	670	0

Part Specifications

Specifications could not be found.

Plex 9/19/19 1:15 PM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION				DEPARTMENT/PROCESS				MIRB (QS1042)	
Date : _____		Sequence #: _____		QTY Affected : _____		Cross tube		Eng. (Non-AW)		Engineering	
Description Work Order Deviation		Disposition		Completed By		Small Fab		Prod. Eng. Coord.		Water Jet	
						Finishing		Rec/Store/Packaging		Supplier	
						Large Fab				Quality	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY									
		Pressure/Forced Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____		Contamination Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐			